

# HANDLING AND PACKAGING INSTRUCTIONS FOR D3O® PRODUCTS

## 1. UPON RECEIPT

(ie before integration of product)

Boxes/cartons of D3O® products should be stored at room temperature in well ventilated, dry conditions free from dirt and chemicals.

Boxes/cartons of D3O® products should be moved with care. Do not throw or drop cartons of D3O® components.

Boxes/cartons of D3O® products should be stacked in a way which prevents any stress from being placed upon the D3O® components themselves

## 2. INTEGRATION:

When integrating a D3O® component, care must be taken. Flexing of the product in order to integrate into a pocket is fine.

The optimum integration conditions are 15-35°C temperature, dry and away from direct sunlight.

The area for integration should be free from dirt and chemicals.

For a guide on bonding D3O® products please visit [www.d3o.com](http://www.d3o.com).

If integrating a component into a pocket please allow for natural variation in D3O® component size – please ask D3O® for more guidance on sizing variation.

Once integrated, care should be taken to ensure product is stored in a way that does not distort from its original shape.

## 3. PACKAGING OF INTEGRATED PRODUCT:

When packaging integrated products, care should be taken to ensure D3O® components are not distorted. D3O® components must retain their original shape.

The product should be packed so that the D3O® component natural form is supported.

Do not over-pack the box - the box lid must close naturally without force. protect the D3O® components during transit/storage.

Boxes/cartons of products containing D3O® components should be stored in suitable conditions as detailed in the terms and conditions of sale. These conditions include, but are not limited to, a temperature between 15 and 35°C and 50-80% relative humidity.

### IMPORTANT:

Care should be taken to ensure the shape of D3O® products is retained at all times.

D3O® products should not be folded, bent, squashed, stretched, twisted or distorted other than during the integration of the products into a pocket. For further information please contact D3O

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Values shown represent typical product characteristics.  
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